

**IN THE DRAWINGS**

A proposed amended Fig. 4 is attached hereto as Exhibit A.

**IN THE SPECIFICATION**

A marked-up version of an amended paragraph of the specification is attached hereto as Exhibit B, and a clean copy of the amended paragraph as of entry of the instant amendment is attached hereto as Exhibit C.

**IN THE CLAIMS**

Please amend the following claims to read as follows:

1. (Three times amended) In a process for the fashioning of a portion of a profiled bead extruded along an intended path onto an object, in which process an initially shapeless mass of material is produced in the portion and is given a desired final shape by contact with a shaped surface of a moving tool, with any excess material being automatically expelled from the tool in order to be removed, the improvement wherein the mass of material is produced by the superposition of two segments of the extruded strip, with the steps of:

① guiding an extrusion die along a first segment of the intended path of a profiled bead, including the portion to be fashioned;

moving the die away from the object and, relative to the object, to an adjacent position of the portion to be fashioned; and

guiding the die along a second segment of the path of the profiled bead, also including the portion to be fashioned.

2. (Three times amended) Process according to Claim 1, wherein the die is moved relative to the object by changing the relative orientation of the die with respect to the object, and by guiding the die in the new direction thus obtained to fashion a corner in the profiled bead.

② 10/20. (Amended) A process for using a tool to fashion extrudate on a pane comprising:

applying extrudate along a first segment of the pane;